

SPECIFICATION SHEET

VERSION 4 **VERSION DATE** 19/09/22 **PRINT DATE** 14/12/25

PRODUCT HE ORANGE BRESIL

APPLICATIONS Industrial raw material not intended for direct use.

IUPAC NAME ORANGE OIL SWEET

PLANT OF ORIGIN Citrus sinensis (L.) Osbeck

CAS 8028-48-6
CAS 2 8008-57-9
EINECS 232-433-8
FEMA 2825
CoE 143n
FDA 182.20
TARIFF NUMBER 3301121010

KOSHER CERTIFICATE AVAILABLE ON REQUEST FOOD GRADE CERTIFICATE AVAILABLE ON REQUEST

SPECIFICATIONS

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ASPECT AT 20°C CLEAR MOBILE LIQUID COLOUR YELLOW TO ORANGE

ODOUR CITRIC, FRESH, JUICY, SWEET

DENSITY AT 20°C (g / ml) 0,840-0,850

DENSITY 25/25

REFRACTIVE INDEX nD20 1,4700–1,4750

REFRACTIVE INDEX nD25 -

OPTICAL ROTATION (°) 94/100

BOILING POINT (°C) 175°C to 178°C **MELTING POINT (°C)** -89°C to -97°C

FLASH POINT (°C) 50 ASSAY (% GC) -

SOLUBILITYINSOLUBLE IN WATERVAPOUR PRESSURENOT DETERMINEDOTHER SOLUBILITIESSOLUBLE IN ETHANOL

OTHER TECHNICAL DATA PEROXIDE INDEX < 20 mmol/L

STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE. PURGE HEADSPACE WITH NITROGEN.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS. THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.