

## SPECIFICATION SHEET

VERSION 8      VERSION DATE 14/11/24      PRINT DATE 01/05/26

PRODUCT ACETATE D'ISOAMYLE  
APPLICATIONS Industrial raw material not intended for direct use.  
IUPAC NAME 3-METHYL-1-BUTYL ACETATE  
SYNONYMS 3-METHYL-1-BUTYL ACETATE, ISOPENTYL ACETATE

FORMULA  $C_7H_{14}O_2$   
MOLECULAR WEIGHT 130  
CAS 123-92-2  
CAS 2 624-41-9  
EINECS 204-662-3  
EINECS 2 210-843-8  
FEMA 2055  
CoE 214  
FDA 172.515  
TARIFF NUMBER 2915390090  
FOOD GRADE CERTIFICATE AVAILABLE ON REQUEST

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ASPECT AT 20°C CLEAR MOBILE LIQUID  
COLOUR COLORLESS  
ODOUR STRONG, FRUITY. FRESH, PEAR, BANANA  
TASTE SWEET-FRUITY, BANANA, PEAR, APPLE, RIPE  
DENSITY AT 20°C (g / ml) 0,865-0,875  
DENSITY 25/25 0,868-0,878  
REFRACTIVE INDEX nD20 1,4000-1,4040  
REFRACTIVE INDEX nD25 -  
OPTICAL ROTATION (°) /  
BOILING POINT (°C) 142 - 143  
MELTING POINT (°C) -79 / -78  
FLASH POINT (°C) 38  
ASSAY (% GC) > 99 (SUM 3-METHYL+2-METHYLBUTYL)  
ACID VALUE (mg KOH/g) < 1  
SOLUBILITY PARTIALLY SOLUBLE IN WATER: 0,2% (20°C)  
VAPOUR PRESSURE 0,53 kPa (20°C)  
OTHER SOLUBILITIES SOLUBLE IN ETHANOL. SOLUBLE 1 mL IN 3 mL OF ETHANOL 60%

OTHER TECHNICAL DATA ISOAMYL ACETATE 80%-83% APPROX., 2-METHYLBUTYL ACETATE 17%-20% APPROX.

## STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS. THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.

### PRODASYNTH SAS

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