

## SPECIFICATION SHEET

VERSION 1      VERSION DATE 21/05/15      PRINT DATE 18/06/26

**PRODUCT** ACETATE DE CITRONELLYLE NATUREL  
**APPLICATIONS** Industrial raw material not intended for direct use.  
**IUPAC NAME** CITRONELLYL ACETATE  
**SYNONYMS** 3,7-DIMETHYLOCT-6-ENYL ACETATE / ACETIC ACID CITRONELLYL ESTER

**FORMULA** C<sub>12</sub> H<sub>22</sub> O<sub>2</sub>  
**MOLECULAR WEIGHT** 198  
**CAS** 150-84-5  
**EINECS** 205-775-0  
**FEMA** 2311  
**CoE** 202  
**FDA** 172.515  
**TARIFF NUMBER** 2915390090  
**FOOD GRADE CERTIFICATE** AVAILABLE ON REQUEST

## SPECIFICATIONS

VERSION 1      VERSION DATE 21/05/15

**ASPECT AT 20°C** CLEAR MOBILE LIQUID  
**COLOUR** COLORLESS  
**ODOUR** FLORAL, FRUITY  
**DENSITY AT 20°C (g / ml)** 0,883-0,893  
**DENSITY 25/25** -  
**REFRACTIVE INDEX nD20** 1,4400-1,4460  
**REFRACTIVE INDEX nD25** -  
**OPTICAL ROTATION (°)** /  
**BOILING POINT (°C)** 233-234  
**MELTING POINT (°C)** -  
**FLASH POINT (°C)** 94  
**ASSAY (% GC)** SUM OF CITRONELLYL ACETATE AND ISOMER > 98  
**ACID VALUE (mg KOH/g)** -  
**SOLUBILITY** INSOLUBLE IN WATER  
**VAPOUR PRESSURE** NOT DETERMINED  
**OTHER SOLUBILITIES** SOLUBLE IN ETHANOL

**OTHER TECHNICAL DATA** IT DOES NOT CONTAIN PESTICIDES NOR PHTHALATES. THE ISOMER IS RHODINYL ACETATE CAS 141-11-7 (ALPHA-CITRONELLYL ACETATE, 3,7-DIMETHYL-7-OCTEN-1-YL ACETATE ).

## STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS. THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.

### PRODASYNTH SAS

Capital : 1.100.000 Euros · R.C.S.: GRASSE B 349 236 372 00026 TVA FR 03 349 236 372 APE 2053 Z

PI DES BOIS DE GRASSE 4 AV. JOSEPH HONORÉ ISNARD · 06130 GRASSE · FRANCE · Tel: +33 0493090011 · Fax: +33 0422130738 · e-mail: info@prodasynt.com